

# Work Order ID 50867

July 23, 2009 9:23:02 AM



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Item ID: D3955-7

Revision ID: A

Item Name: Plate

Start Date: 7/23/2009 Start Qty: 2.00

Required Date: 7/23/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3955

A

100

0.00

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3955

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

0.00

0.00

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

Memo

Accept



Setup Start



Stop



Cust Item ID:

Customer:



HB

9-7-23

HB 9-7-23

6

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Item ID: D3955-7

Accept



Setup Start



Revision ID: A

Item Name: Plate

Stop



Start Date: 7/23/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 7/23/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00



S 09/09/23



Quality Control

130

Identify as per dwg & Stock Location: S41P

0.00



Packaging

Memo

0.00

DS1946Y-011

P-9/17/23 (4)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

09/07/24 JF

mf 09-07-23

Quality Control

# Picklist Print

Page 1

July 23, 2009 9:23:01 AM

Work Order ID: 50867

Parent Item: D3955-7RevA

Parent Item Name: Plate

Comments:

Start Date: 7/23/2009

Required Date: 7/23/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No				sf	108.5733	0.7463			



304/316 0.125 Sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	108.5732632	
111018	108.573263	

6

11018 B 9-7-23

1  
0  
1  
0  
—  
—

3  
1

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	50867
<b>Description:</b> PLATE	<b>Part Number:</b>	D3955-7
<b>Inspection Dwg:</b> DQ966-7 <b>Rev:</b> A		Page 1 of 1

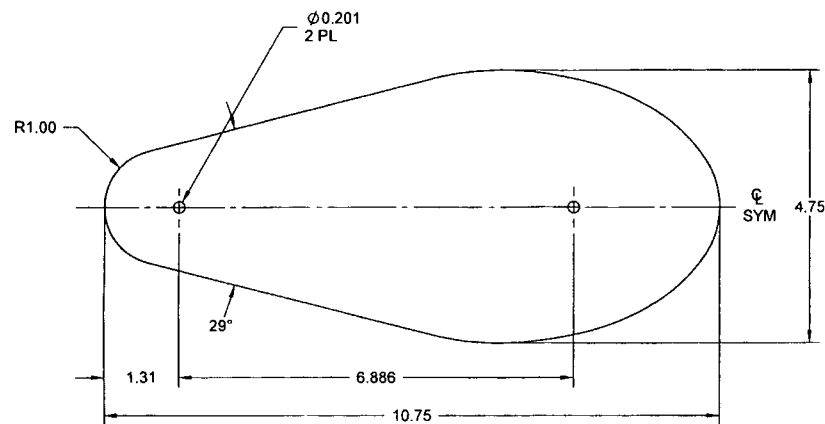
## FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**      ☐ **Prototype**[illegible]

Measured by: <b>IB</b>	Audited by: <b>S</b>	Prototype Approval: <b>A/</b>
Date: <b>9-7-23</b>	Date: <b>9/12/23</b>	Date: <b>1/9</b>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD



**D3955-X PLATE**

General Table			
P/N	T (in)	T (GA)	WEIGHT (lbs)
D3955-5	0.060	16	0.64
D3955-7	0.120	11	1.28

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, T (GA) THICK (REF. DART SPEC. M304ST'GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE TABLE

**RELEASED**  
6/10/21 MDD

DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3955	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	09.07.21	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	